

Safety Data Sheet

according to 29 CFR 1910.1200(g)

M-PRINT Proto

Revision date: 09/16/2025

Product code: Proto

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1. Identification**Product identifier**

M-PRINT Proto

Recommended use of the chemical and restrictions on use**Use of the substance/mixture**

Rapid Prototyping

Uses advised against

Direct manufacture of medical devices

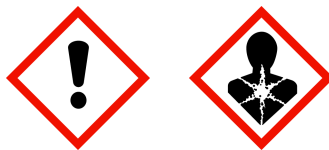
Details of the supplier of the safety data sheet

Company name:	Merz Dental GmbH	
Street:	Kieferweg 1	
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Internet:	www.merz-dental.de	
Responsible Department:	Qualitaetssicherung (Quality Assurance)	

Emergency phone number: +49-(0)551-19240 (Giftinformationszentrum-Nord, Göttingen) 24h / 7d**2. Hazard(s) identification****Classification of the chemical****29 CFR Part 1910.1200**

Reproductive toxicity: Repr. 1B

Respiratory or skin sensitization: Skin Sens. 1

Label elements**29 CFR Part 1910.1200****Signal word:** Warning**Pictograms:****Hazard statements**

May cause an allergic skin reaction

Suspected of damaging fertility or the unborn child

Precautionary statements

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Avoid breathing dust/fume/gas/mist/vapors/spray.

Contaminated work clothing must not be allowed out of the workplace.

Wear protective gloves and eye protection/face protection.

If on skin: Wash with plenty of water.

Wash contaminated clothing before reuse.

If exposed or concerned: Get medical advice/attention.

Store locked up.

Return contents/container to the point of sale or to a special waste collection point.

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Hazards not otherwise classified

No information available.

3. Composition/information on ingredients**Mixtures****Relevant ingredients**

CAS No	Components	Quantity
72869-86-4	Diurethane dimethacrylate, Mix of isomers (UDMA)	50-100 %
63225-53-6	2-[[[(butylamino)carbonyl]oxy]ethyl acrylate	1-5 %
75980-60-8	diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide	1-5 %
52408-84-1	propoxylated glycerol triacrylate	0-1 %

4. First-aid measures**Description of first aid measures****After inhalation**

Provide fresh air. When in doubt or if symptoms are observed, get medical advice.

After contact with skin

IF ON SKIN: Wash with plenty of soap and water. Take off immediately all contaminated clothing and wash it before reuse.

After contact with eyes

Rinse immediately carefully and thoroughly with eye-bath or water. In case of eye irritation consult an ophthalmologist.

After ingestion

Rinse mouth immediately and drink 1 glass of water.

Most important symptoms and effects, both acute and delayed

No information available.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

5. Fire-fighting measures**Extinguishing media****Suitable extinguishing media**

Co-ordinate fire-fighting measures to the fire surroundings.

Special protective equipment and precautions for fire-fighters

Wear a self-contained breathing apparatus and chemical protective clothing.

Additional information

Suppress gases/vapors/mists with water spray jet. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

6. Accidental release measures**Personal precautions, protective equipment and emergency procedures****General advice**

Provide adequate ventilation. Do not breathe gas/fume/vapor/spray. Avoid contact with skin, eyes and clothes. Use personal protection equipment.

Environmental precautions

Do not allow to enter into surface water or drains.

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Methods and material for containment and cleaning up

For cleaning up

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal.

Other information

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal.

Reference to other sections

Safe handling: see section 7

Personal protection equipment (PPE): see section 8

Disposal: see section 13

7. Handling and storage

Precautions for safe handling

Advice on safe handling

No special measures are necessary.

Advice on protection against fire and explosion

No special fire protection measures are necessary.

Advice on general occupational hygiene

Remove contaminated, saturated clothing immediately. Draw up and observe skin protection programme.

Wash hands and face before breaks and after work and take a shower if necessary. When using do not eat or drink.

Further information on handling

Sensitivity to light (photosensitive).

Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Sensitivity to light (photosensitive). Keep container tightly closed. none UV-radiation/sunlight. Can polymerise exothermically if heated, exposed to air, sunlight or by addition of free radical initiators. Avoid high temperatures or direct sunlight.

Hints on joint storage

No special measures are necessary.

8. Exposure controls/personal protection

Control parameters

Exposure limits

CAS No	Substance	ppm	mg/m ³	Category	Origin
128-37-0	2,6-Di-tert-butyl-p-cresol	-	10	TWA (8 h)	REL
150-76-5	4-Methoxyphenol	-	5	TWA (8 h)	REL

Exposure controls



Individual protection measures, such as personal protective equipment

Eye/face protection

Wear eye/face protection.

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Hand protection

When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits. The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Skin protection

Wear suitable protective clothing.

Respiratory protection

In case of inadequate ventilation wear respiratory protection.

9. Physical and chemical properties**Information on basic physical and chemical properties**

Physical state:	Liquid	
Color:	blue colorless	
Odor:	characteristic	
		Test method
Melting point/freezing point:	not determined	
Boiling point or initial boiling point and boiling range:	255 - 275 °C	EEC A.2
Flammability:	not applicable	
	not applicable	
Flash point:	136 °C	ASTM D 7094
Decomposition temperature:	not determined	
Solubility in other solvents		
not determined		
Partition coefficient n-octanol/water:	not determined	
Vapor pressure:	0,0032 hPa	
(at 20 °C)		
Density:	1,09 g/cm ³	DIN 51757
Relative vapour density:	not determined	

Other information**Information with regard to physical hazard classes**

Self-ignition temperature	
Solid:	not applicable
Gas:	not applicable
Oxidizing properties	
Not oxidising.	

Other safety characteristics

Evaporation rate:	not determined
Solid content:	not determined
Viscosity / dynamic:	900 mPa·s OECD 114

10. Stability and reactivity**Reactivity**

No hazardous reaction when handled and stored according to provisions.

Chemical stability

The product is stable under storage at normal ambient temperatures.

Incompatible materials

No information available.

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Hazardous decomposition products

No known hazardous decomposition products.

11. Toxicological information**Information on toxicological effects****ATEmix calculated**

ATE (oral) > 5000 mg/kg; ATE (dermal) > 5000 mg/kg; ATE (inhalation vapour) > 50 mg/l; ATE (inhalation dust/mist) > 12,5 mg/l

Acute toxicity

CAS No	Components				
	Exposure route	Dose	Species	Source	Method
63225-53-6	2-[[[(butylamino)carbonyl]oxy]ethyl acrylate				
	oral	LD50 > 2000 mg/kg	Rat oral	Lieferant	OECD 401
	dermal	LD50 > 2000 mg/kg	Rabbit oral	Lieferant	OECD 402
	inhalation vapour	ATE 11 mg/l			
	inhalation dust/mist	ATE 1,5 mg/l			
75980-60-8	diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide				
	oral	LD50 > 5000 mg/kg	Rat	REACH Dossier	OECD 401
	dermal	LD50 > 2000 mg/kg	Rat	REACH Dossier	OECD 402

Additional information on tests

The mixture is classified as hazardous according to regulation (EC) No 1272/2008 [CLP].

12. Ecological information**Ecotoxicity**

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Persistence and degradability

The product has not been tested.

Bioaccumulative potential

The product has not been tested.

Mobility in soil

The product has not been tested.

Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

Other adverse effects

No information available.

Further information

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil.

13. Disposal considerations**Waste treatment methods**

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Disposal recommendations

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil. Dispose of waste according to applicable legislation.

Contaminated packaging

Non-contaminated packages may be recycled. Handle contaminated packages in the same way as the substance itself.

14. Transport information**U.S. DOT 49 CFR 172.101****Proper shipping name:**

No dangerous good in sense of this transport regulation.

Marine transport (IMDG)**UN number or ID number:**

No dangerous good in sense of this transport regulation.

UN proper shipping name:

No dangerous good in sense of this transport regulation.

Transport hazard class(es):

No dangerous good in sense of this transport regulation.

Packing group:

No dangerous good in sense of this transport regulation.

Air transport (ICAO-TI/IATA-DGR)**UN number or ID number:**

No dangerous good in sense of this transport regulation.

UN proper shipping name:

No dangerous good in sense of this transport regulation.

Transport hazard class(es):

No dangerous good in sense of this transport regulation.

Packing group:

No dangerous good in sense of this transport regulation.

Environmental hazards

ENVIRONMENTALLY HAZARDOUS: No

Special precautions for user

No information available.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

not applicable

15. Regulatory information**U.S. Regulations****National regulatory information**

SARA Section 311/312 Hazards:

Diurethane dimethacrylate, Mix of isomers (UDMA) (72869-86-4): Immediate (acute) health hazard
2-[[[(butylamino)carbonyl]oxy]ethyl acrylate (63225-53-6): Immediate (acute) health hazard
diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide (75980-60-8): Immediate (acute) health hazard
propoxylated glycerol triacrylate (52408-84-1): Immediate (acute) health hazard
mequinol; 4-methoxyphenol; hydroquinone monomethyl ether (150-76-5): Immediate (acute) health hazard

State Regulations**Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65, State of California)**

This product can not expose you to chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

16. Other information**Changes**

Revision date: 09/16/2025

Revision No: 6

This data sheet contains changes from the previous version in section(s): 2.

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Abbreviations and acronyms

ADR: Accord européen sur le transport des marchandises dangereuses par Route
(European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonized System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service
LC50: Lethal concentration, 50%
LD50: Lethal dose, 50%

Key literature references and sources for data

supplier (manufacturer/importer/downstream user/distributor)
ECHA

Other data

The information is based on the present level of our knowledge. It does not, however, give assurance of product properties and establishes no contract legal rights. The receiver of our product is singularly responsible for adhering to existing laws and regulations.

(The data for the relevant ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)